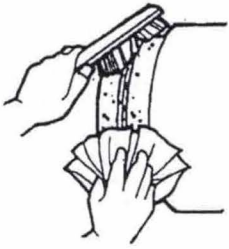


# O-RING GASKET

## INSTALLATION INSTRUCTIONS

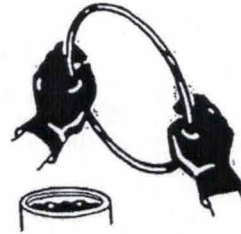
### COUPLING CONCRETE PIPE USING O-RING GASKETS



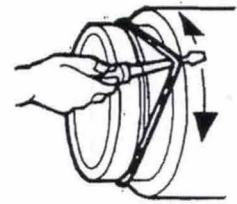
Thoroughly clean spigot or tongue end including gasket recess



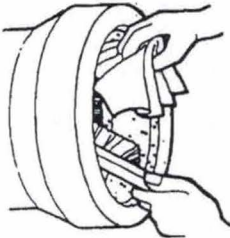
Lubricate the spigot or tongue end well especially the gasket recess



Lubricate the O-Ring gasket thoroughly before placing in the recess



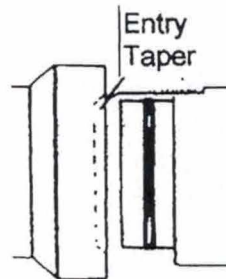
Equalize stretch of O-Ring gasket completely around pipe, as shown



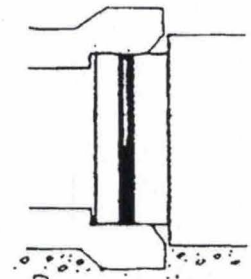
Thoroughly clean the inside surface of the bell and entry taper



Lube bell, especially the entry taper on the outer edge of the bell



Align bell & spigot. Gasket should be flush with entire entry taper before pushing the pipe home



Be sure the entire pipe and joint are well supported by bedding. Do not force pipe to grade with backhoe bucket

**Follow pipe manufacturer's recommendations for bedding and backfilling.**