O-RING GASKET
INSTALLATION INSTRUCTIONS

COUPLING CONCRETE PIPE USING O-RING GASKETS

Thoroughly clean spigot or tongue end including gasket recess

Lubricate the spigot or tongue end well especially the gasket recess

Lubricate the O-Ring gasket thoroughly before placing in the recess

Equalize stretch of O-Ring gasket completely around pipe, as shown

Thoroughly clean the inside surface of the bell and entry taper

Lube bell, especially the entry taper on the outer edge of the bell

Align bell & spigot. Gasket should be flush with entire entry taper before pushing the pipe home

Be sure the entire pipe and joint are well supported by bedding. Do not force pipe to grade with backhoe bucket

Follow pipe manufacturer's recommendations for bedding and backfilling.